

## Introduction

Raman microscopy is a powerful and non-destructive analytical tool for the identification and characterisation of pharmaceuticals. Antihistamines are commonly used medications to alleviate allergic symptoms, and their efficacy is directly linked to the presence and purity of the active pharmaceutical ingredient (API). Accurate identification of the API is critical to ensure the safety and efficacy of antihistamine formulations. Raman microscopy offers a unique advantage in providing detailed chemical information, and insights into the spatial distribution and composition of antihistamine tablets without altering the samples. This application note highlights the benefits of Raman microscopy in pharmaceutical analysis and the role it can perform in assuring the quality and reliability of antihistamine medications.

## Materials & Methods

The antihistamine tablets analysed were Tesco Health<sup>®</sup>, Piriteze<sup>®</sup> and Allevia<sup>®</sup>. Each tablet was ground in a mortar and pestle to ensure both surface and bulk compounds of the tablet were analysed. The ground tablets were placed on a glass microscope slide and flattened to create a flat surface, Figure 1.

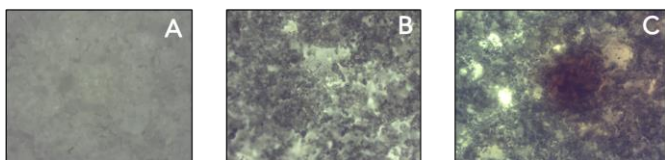


Figure 1 Brightfield images of the ground tablets; Tesco Health<sup>®</sup> (A), Piriteze<sup>®</sup> (B) and Allevia<sup>®</sup> (C).

Using an Edinburgh Instruments RM5 Raman Microscope, Figure 2, the chemical composition of components within three antihistamine tablets was investigated. Raman maps with a spatial resolution of 10  $\mu\text{m}$  were acquired using a 40x objective and a 785 nm laser for excitation.



Figure 2 Edinburgh Instruments RM5 Raman Microscope.

## Raman Mapping of Pharmaceutical Tablets

### Tesco Health<sup>®</sup>

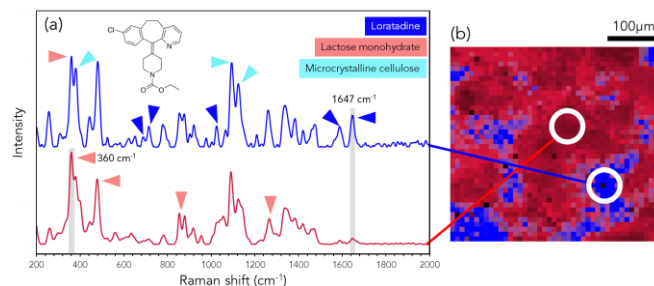


Figure 3 (a) Raman spectral analysis and (b) imaging of Tesco Health<sup>®</sup> sample. The image shows the intensities of 360  $\text{cm}^{-1}$  (red) and 1647  $\text{cm}^{-1}$  (blue) Raman bands. Triangles indicate the most intense bands in each pharmaceutical ingredient.

The chemical distribution of the Tesco Health<sup>®</sup> tablet is shown in Figure 3. From the peaks at 380  $\text{cm}^{-1}$ , 441  $\text{cm}^{-1}$  and 1097  $\text{cm}^{-1}$  due to O-H rocking, O-H bending, and C-H wagging respectively; the presence of microcrystalline cellulose can be identified.<sup>1</sup> The 360  $\text{cm}^{-1}$  band, signifying CCO bending, was utilized to map lactose monohydrate distribution, with additional confirmation provided by bands at 478  $\text{cm}^{-1}$  and 856  $\text{cm}^{-1}$ .<sup>2</sup> Lactose monohydrate acts as a binder for the API and holds the capsule together when ingested.<sup>3</sup> The distribution of the Tesco Health<sup>®</sup> API, specifically loratadine, was determined using distinctive bands at 1586  $\text{cm}^{-1}$ , 1063  $\text{cm}^{-1}$ , 715  $\text{cm}^{-1}$ , and 691  $\text{cm}^{-1}$ . The 1647  $\text{cm}^{-1}$  mode, associated with C=N stretching, served as the basis for Raman mapping.

### Piriteze<sup>®</sup>

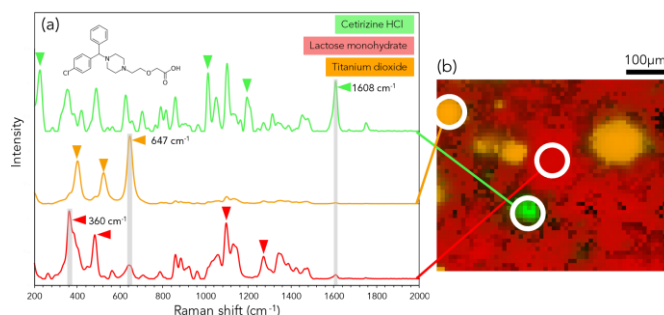


Figure 4 (a) Raman spectral analysis and (b) imaging of Piriteze<sup>®</sup> with intensities of 647  $\text{cm}^{-1}$  (orange), 1608  $\text{cm}^{-1}$  (green) and 360  $\text{cm}^{-1}$  (red). Triangles indicate the most intense bands in each pharmaceutical ingredient.

Figure 4 shows the chemical distribution from the Piriteze<sup>®</sup> tablet. Titanium dioxide (orange) was present based on the bands 400  $\text{cm}^{-1}$ , 523  $\text{cm}^{-1}$  and the 647  $\text{cm}^{-1}$  (anti-symmetric bending vibration of O-Ti-O) was used for an intensity map.<sup>4,5</sup> Lactose monohydrate was mapped based on the 360  $\text{cm}^{-1}$  band, and confirmed with the subsequent modes of 478  $\text{cm}^{-1}$ , 1087  $\text{cm}^{-1}$  and 1263  $\text{cm}^{-1}$ .<sup>6</sup> The API cetirizine hydrochloride

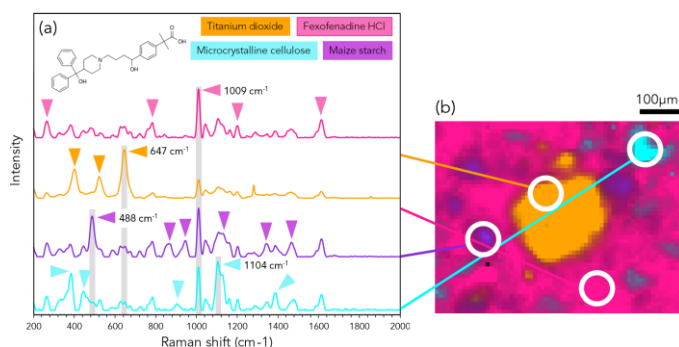
# Raman Microscopy for the Characterisation of Antihistamine Formulations

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(HCl) was confirmed from the peaks at  $222\text{ cm}^{-1}$ ,  $1003\text{ cm}^{-1}$ ,  $1183\text{ cm}^{-1}$  and mapped using the  $1608\text{ cm}^{-1}$  band of C-C stretching of a carboxylic acid.<sup>7,8</sup>

## Allevia®

Figure 5 highlights the chemical distribution of a section of crushed Allevia®. Allevia® is coated in a pink-red shell coating.



**Figure 5** (a) Raman spectral analysis and (b) imaging of Allevia® with intensities of  $647\text{ cm}^{-1}$  (orange),  $1009\text{ cm}^{-1}$  (pink)  $1104\text{ cm}^{-1}$  (cyan) and  $488\text{ cm}^{-1}$  (purple). Triangles indicate the most intense bands in each pharmaceutical ingredient.

The central region, as seen on the white light image, Figure 2C, and has been found to contain the anatase form of titanium dioxide. Titanium dioxide, in this instance, is used as a coating agent which prevents degradation of the API.<sup>9</sup> Maize starch was also another ingredient identified. Similar to lactose monohydrate, maize starch is mostly used in pharmaceuticals as a binder to the API when it is granulated, and it also prolongs the

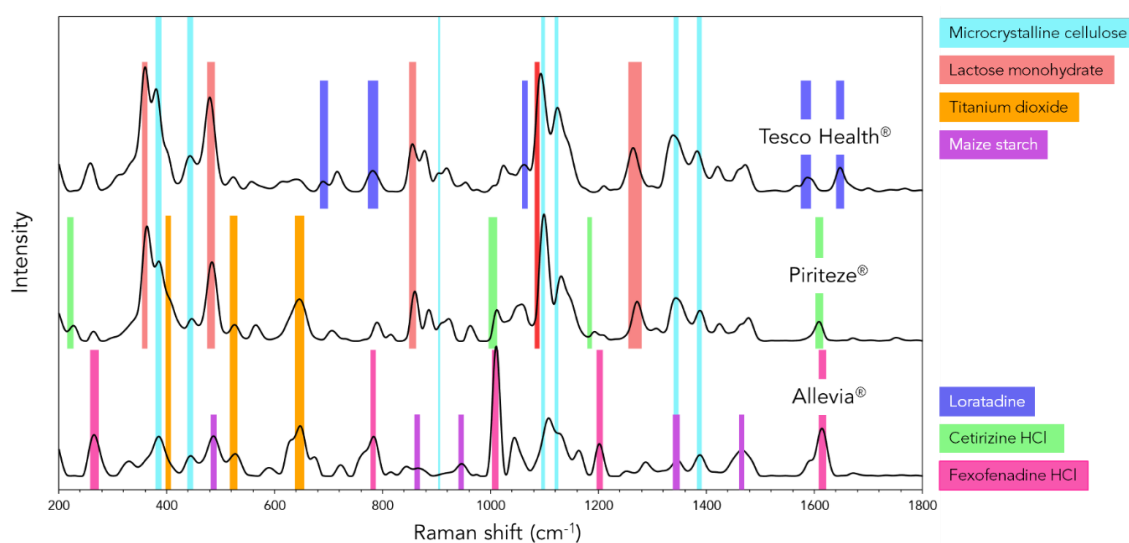
steady release of the drug.<sup>10</sup> The active ingredient fexofenadine HCl was detected due to the modes at  $260\text{ cm}^{-1}$  (C-C stretching),  $782\text{ cm}^{-1}$ ,  $1614\text{ cm}^{-1}$  (carboxylic acid group) and mapped using the  $1009\text{ cm}^{-1}$  band.<sup>11</sup>

## Conclusion

In conclusion, the analysis of the tablet's spectra, in conjunction with the manufacturer's provided ingredients list, has yielded valuable insights into the composition of the tablet. This investigation has allowed us to confirm the presence of various crucial ingredients, including binders like lactose monohydrate and microcrystalline cellulose, coating agents like titanium dioxide, and active pharmaceutical ingredients such as loratadine, cetirizine HCl, and fexofenadine HCl. The findings are summarized in Figure 6, which highlights the distinctive spectral bands corresponding to each ingredient across different tablets. It is evident that Raman microscopy serves as a powerful tool, providing unique and indispensable insights into the formulation of pharmaceutical products.

## References

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**Figure 6** Average spectrum of Raman maps for each antihistamine tablet, Tesco®, Piriteze® and Allevia®; corresponding ingredients and their Raman modes are shown.

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For more information, please contact:

+44 (0) 1506 425 300  
[sales@edinst.com](mailto:sales@edinst.com)  
[www.edinst.com](http://www.edinst.com)